



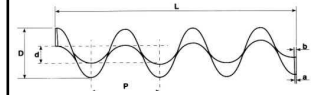
FLITECH
FLIGHTING TECHNOLOGY



WAMGROUP

DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SR" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SR" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062004533 062004324 -	100	+ 1,5 - 3,0	100		26.8	+0,1 +2,0	1.5	
70			+ 5,0 - 5,0	1.5			-10%	
-				-				
062004162 062005441 062005442	100	+ 1,5 - 3,0	100		33.4	+0,1 +2,0	1.5	
70			+ 5,0 - 5,0	1.5			-10%	
50				1.5				
062005443 062005445 -	110	+ 1,5 - 3,0	110		26.8	+0,1 +2,0	1.5	
75			+ 5,0 - 5,0	1.5			-10%	
-				-				
062005444 062005530 062005446	110	+ 1,5 - 3,0	110		33.4	+0,1 +2,0	1.5	
75			+ 5,0 - 5,0	1.5			-10%	
55				1.5				
062004156 062005531 -	120	+ 1,5 - 3,0	120		33.4	+0,1 +2,0	1.5	
80			+ 5,0 - 5,0	1.5			-10%	
-				-				
062004022 062005532 062005447	120	+ 1,5 - 3,0	120		42.4	+0,1 +2,0	1.5	
80			+ 5,0 - 5,0	1.5			-10%	
60				1.5				
062004029 062004026 -	130	+ 1,5 - 3,0	130		33.4	+0,1 +2,0	1.5	
90			+ 5,0 - 5,0	1.5			-10%	
-				-				
062004031 062005448 062005449	130	+ 1,5 - 3,0	130		42.4	+0,1 +2,0	1.5	
90			+ 5,0 - 5,0	1.5			-10%	
65				1.5				
062005533 062005450 -	140	+ 1,5 - 3,0	140		33.4	+0,1 +2,0	1.5	
95			+ 5,0 - 5,0	1.5			-10%	
-				-				
062004035 062005451 062005452	140	+ 1,5 - 3,0	140		42.4	+0,1 +2,0	1.5	
95			+ 5,0 - 5,0	1.5			-10%	
70				1.5				
062004043 062005453 -	150	+ 1,5 - 3,0	150		42.4	+0,2 +3,0	1.5	
100			+ 10,0 - 10,0	1.5			-10%	
-				-				
062004044 062005534 062005535	150	+ 1,5 - 3,0	150		48.3	+0,2 +3,0	1.5	
100			+ 10,0 - 10,0	1.5			-10%	
75				1.5				
062005454 062005455 -	160	+ 1,5 - 3,0	160		42.4	+0,2 +3,0	2.0	
110			+ 10,0 - 10,0	2.0			-10%	
-				-				
062005733 062005456 062005457	160	+ 1,5 - 3,0	160		48.3	+0,2 +3,0	2.0	
110			+ 10,0 - 10,0	2.0			-10%	
80				2.0				
062005458 062005459 -	170	+ 1,5 - 3,0	170		48.3	+0,2 +3,0	2.0	
115			+ 10,0 - 10,0	2.0			-10%	
-				-				
062005734 062005460 062005461	170	+ 1,5 - 3,0	170		60.3	+0,2 +3,0	2.0	
115			+ 10,0 - 10,0	2.0			-10%	
85				2.0				
062004064 062004056 -	180	+ 1,5 - 3,0	180		48.3	+0,2 +3,0	2.0	
120			+ 10,0 - 10,0	2.0			-10%	
-				-				
062004068 062005462	180	+ 1,5 - 3,0	180		60.3	+0,2 +3,0	2.0	
120			+ 10,0 - 10,0	2.0			-10%	



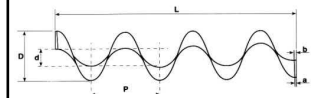
FLITECH
FLIGHTING TECHNOLOGY



WAMGROUP

DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SR" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SR" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062005463			90				2.0	
062005464	190	+ 1,5 - 3,0	190				2.0	
062005465			130	+ 10,0 - 10,0	48.3	+0,2 +3,0	2.0	-10%
-			-					-
062005735	190	+ 1,5 - 3,0	190				2.0	
062005736			130	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
062005537			95				2.0	
062005538	200	+ 1,5 - 3,0	200				2.0	
062005466			135	+ 10,0 - 10,0	48.3	+0,2 +3,0	2.0	-10%
-			-					-
062004084	200	+ 1,5 - 3,0	200				2.0	
062004078			135	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
062004258			100				2.0	
062005539	210	+ 1,5 - 3,0	210				2.0	
062005467			140	+ 10,0 - 10,0	48.3	+0,2 +3,0	2.0	-10%
-			-					-
062005560	210	+ 1,5 - 3,0	210				2.0	
062005468			140	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
062005469			105				2.0	
062004090	220	+ 1,5 - 3,0	220				2.0	
062005471			150	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
-			-					-
062005470	220	+ 1,5 - 3,0	220				2.0	
062005472			150	+ 10,0 - 10,0	76.1	+0,2 +3,0	2.0	-10%
062005473			110				2.0	
062004093	230	+ 1,5 - 3,0	230				2.0	
062004296			155	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
-			-					-
062005474	230	+ 1,5 - 3,0	230				2.0	
062005520			155	+ 10,0 - 10,0	76.1	+0,2 +3,0	2.0	-10%
062005477			115				2.0	
062005545	240	+ 1,5 - 3,0	240				2.0	
062005546			160	+ 10,0 - 10,0	60.3	+0,2 +3,0	2.0	-10%
-			-					-
062005478	240	+ 1,5 - 3,0	240				2.0	
062005479			160	+ 10,0 - 10,0	76.1	+0,2 +3,0	2.0	-10%
062005480			120				2.0	
062004136	250	+ 3,0 - 4,5	250				2.5	
062005547			170	+ 15,0 - 15,0	60.3	+0,2 +3,0	2.5	-10%
-			-					-
062004254	250	+ 3,0 - 4,5	250				2.5	
062004256			170	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5	-10%
062004257			125				2.5	
062005481	260	+ 3,0 - 4,5	260				2.5	
062005483			175	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5	-10%
-			-					-
062005482	260	+ 3,0 - 4,5	260				2.5	
062005484			175	+ 15,0 - 15,0	88.9	+0,2 +3,0	2.5	-10%
062005485			130				2.5	
062005486	270	+ 3,0 - 4,5	270				2.5	
062005488			180	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5	-10%
-			-					-
062005487	270					2.5		



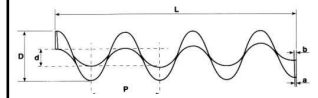
FLITECH®
FLIGHTING TECHNOLOGY



WAMGROUP

DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SR" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SR" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.		
	D	Toll.	P	Toll.	d	Toll.				
062005489 062005490			180 135	+ 15,0 - 15,0	88.9	+0,2 +3,0	2.5 2.5	-10%		
062004110 062004362 -	280	+ 3,0 - 4,5	280 190 -	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5 2.5 -	-10%		
062005491 062005492 062005493			280 190 140	+ 15,0 - 15,0	88.9	+0,2 +3,0	2.5 2.5 2.5	-10%		
062005494 062005496 -			290 195 -	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5 2.5 -	-10%		
062005495 062005497 062005498	290	+ 3,0 - 4,5	290 195 145	+ 15,0 - 15,0	88.9	+0,2 +3,0	2.5 2.5 2.5	-10%		
062004119 062005540 -			300	+ 3,0 - 4,5	300 200 -	+ 15,0 - 15,0	76.1	+0,2 +3,0	2.5 2.5 -	-10%
062004250 062004252 062004253					300 200 150	+ 15,0 - 15,0	88.9	+0,2 +3,0	2.5 2.5 2.5	-10%
062004125 062005499 -	350	+ 3,0 - 4,5			350 235 -	+ 15,0 - 15,0	88.9	+0,3 +4,0	2.5 2.5 -	-10%
062004183 062005500 062005501			350 235 175	+ 15,0 - 15,0	101.6	+0,3 +4,0	2.5 2.5 2.5	-10%		
062004605 062005502 -			400	+ 4,5 - 6,0	400 270 -	+ 15,0 - 15,0	101.6	+0,3 +4,0	3.0 3.0 -	-10%
062004286 062005548 062005549	400 270 200	+ 15,0 - 15,0			114.3	+0,3 +4,0	3.0 3.0 3.0	-10%		
062005503 062005505 -	450	+ 4,5 - 6,0			450 300 -	+ 15,0 - 15,0	114.3	+0,3 +4,0	3.0 3.0 -	-10%
062005504 062005506 062005507			450 300 225	+ 15,0 - 15,0	139.7	+0,3 +4,0	3.0 3.0 3.0	-10%		
062005508 062005509 -			500	+ 4,5 - 6,0	500 335 -	+ 20,0 - 20,0	139.7	+0,3 +4,0	4.0 4.0 -	-10%
062003524 062005561 062005253	500 335 250	+ 20,0 - 20,0			168.3	+0,3 +4,0	4.0 4.0 4.0	-10%		
062005511 - -	550				550 - -	+ 20,0 - 20,0	193.7	+0,3 +4,0	4.0 - -	-10%
062005516 - -			600		600 - -	+ 20,0 - 20,0	219.1	+0,3 +4,0	4.0 - -	-10%